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### Members

Elements	symbol
Boron	В
Aluminium	Al
Gallium	Ga
Indium	In
Thallium	TI

## **General comment**

Boron is a nonmetal, aluminium is a metal whereas gallium, Indium and Thallium are weakly metallic. Uses of boron

1. Boron is used in making heat resistant glasses

2. Boron is a essential nutrient.

3. Sodium tetra borate (borax), Na<sub>2</sub>B<sub>4</sub>O<sub>7</sub>. 10H<sub>2</sub>O is used to standardize hydrochloric acid solutions. Na<sub>2</sub>B<sub>4</sub>O<sub>7</sub> (aq) + 2HCl (aq) + 5H<sub>2</sub>O (l)  $\rightarrow$  2NaCl (aq) + 4H<sub>3</sub>BO<sub>3</sub> (s)

# Aluminium

Aluminium is a light metal that strong, malleable and ductile. Its surface is protected by a thin layer of oxides the prevents from being very reactive. It is used for electric cables, sauce pans, tins, airplanes.

Extraction of Aluminium Ore: Bauxite (Al<sub>2</sub>O<sub>3.x</sub>H<sub>2</sub>O)

Major impurities are

- ✓ Silica or SiO<sub>2</sub>
- ✓ Iron salts

Principles in extraction

Extraction of aluminium involves removal of impurities (purification) and then reduction to metal by electrolysis.

Steps in extraction of Aluminium from bauxite ( $AI_2O_{3,x}H_2O$ )

1. The ore is heated

- to remove water and,
- To convert iron salts to iron III oxide
- 2. Removal of Iron impurities

The powdered ore is heated with concentrated sodium hydroxide to dissolve aluminium oxide and silica such that the insoluble iron oxide is filtered off. Aluminium oxide form aluminate  $Al_2O_3(s) + 2NaOH(aq) + 7H_2O(I) \rightarrow 2Na[Al(OH)_4(H_2O)_2] (aq)$ Or the ionic form  $Al_2O_3(s) + OH^{-}(aq) \rightarrow 2AlO_2^{-}(aq) + H_2O(I)$ 

Silica also dissolves forming sodium silicate.

 $SiO_2$  (s) + 2NaOH (aq)  $\rightarrow$  Na<sub>2</sub>SiO<sub>3</sub>(aq) + H<sub>2</sub>O (l)

3. Separation of aluminium hydroxide from silicon impurities To the filtrate a little aluminium hydroxide is added to precipitate Aluminium hydroxide,(seeding).

 $NaAlO_2(aq) + 2H_2O(I) \rightarrow NaOH(aq) + Al(OH)_3(s)$ 

Alternatively carbon dioxide bubbled through the filtrate to precipitate aluminium hydroxide as follows

 $2NaAI(OH)_4(aq) + CO_2(g) \rightarrow 2AI(OH)_3(s) + Na_2CO_3(aq) + H_2O(I)$ 

4. Recovering pure aluminium oxide

The precipitated aluminium hydroxide is filtered off, washed and ignited to give pure aluminium oxide (alumina).

 $2AI(OH)_3(s) \rightarrow AI_2O_3(s) + 3H_2O(g)$ 

5. Extraction of aluminium from aluminium oxide by electrolysis Aluminum is obtained from aluminium oxide by electrolysis.

Cryolite,  $Na_3AIF_6$ , is added to aluminum oxide

- lower the melting point of alumina from  $2050^{\circ}$ C to  $900^{\circ}$ C
- and improve conductivity of aluminium oxide
- At the cathode (carbon) aluminium is liberated

 $Al^{3+}(aq) + 3e^{-} \rightarrow Al(s)$ 

At the anode (carbon) oxygen is liberated

$$2O^{2-} - 4e \rightarrow O_2$$
 (g)

The anode is eaten up by oxygen

 $C + O_2(g) \rightarrow CO_2(g)$ 

# Trial 1

(a) During the extraction of aluminium, the ore is first purified.

- (i) Write the name and formula of one ore from which aluminium is extracted. (1 marks)
- (ii) Name two main impurities in the ore. (1 marks)
- (iii) Name the reagent that is used in the purification of the ore. (1 marks)
- (b) The purified ore is mixed with caryolite, melted and electrolyzed.
  - (i) State the purpose of adding caryolite. (1 mark)
  - (ii) Name the electrodes used. (1 mark)
  - (iii) Write an equation for the reaction that takes place at the cathode during the electrolysis. (2 marks)

Write an equation to show how anhydrous aluminium chloride can be obtained from

aluminium. (2 marks)

Trial 2

- (a) Write the formula of an ore of aluminium.
- (b) During the extraction of aluminium, the ore is first treated with sodium hydroxide, followed by aluminium hydroxide.
  - (i) State the purpose of adding sodium hydroxide. (1.mark)

(*ii*) Write an equation for the reaction between the ore and sodium hydroxide. (1½ marks) (*iii*) What is the purpose of adding aluminium hydroxide? (1 mark)

- (c) Briefly explain how aluminium can be obtained after the ore has been treated as in (b).(3.marks)
- (d) Carbon dioxide was used instead of aluminum hydroxide in (b).Write an equation for the reaction that took place.

# **Reactions of aluminium**

(a) with non-metals

Aluminium combines directly with oxygen, sulphur, nitrogen and halogens at appropriate conditions.

 $\begin{array}{rrrr} 4AI(s) + 3O_2(g) & \rightarrow & 2AI_2O_3(s) \\ 4AI(s) + 6S(s) & \rightarrow & 2AI_2S_3(s) \\ 2AI(s) + N_2(g) & \rightarrow & 2AIN(s) \\ 2AI(s) + 3F_2(g) & \rightarrow & 2AIF_3(s) \end{array}$ 

The oxide and fluoride are ionic, and the rest are predominantly covalent.

### (b) Reaction with HCl

Aluminium reacts with moderately concentrated HCl to give a chloride and hydrogen gas. 2Al (s) + 6HCl (aq)  $\rightarrow$  2AlCl<sub>3</sub>(s) + 3H<sub>2</sub>(g)

(c) with sulphuric acid

Aluminum is not readily attacked by dilute sulphuric acid, but with the concentrated acid it gives the sulphate and sulphur dioxide and water.

2AI (s) + 4H<sub>2</sub>SO<sub>4</sub>(aq)  $\rightarrow$  AI<sub>2</sub>(SO<sub>4</sub>)<sub>3</sub>(s)+ 2H<sub>2</sub>O(I) + SO<sub>2</sub>(g) + 2H<sub>2</sub>(g)

(d) Reaction with nitric acid

Aluminium does not react with nitric acid probably due to formation of an impenetrable oxide layer on the surface.

### (e) Reaction with sodium hydroxide

Aluminium reacts with sodium hydroxide liberating hydrogen gas. 2Al(s) + 2<sup>-</sup>OH(aq) +  $6H_2O(I) \rightarrow 2Al(OH)_4^-(aq) + 3H_2(g)$ 

### Halides of aluminium

### (a) Aluminium fluoride (AIF<sub>3</sub>)

It can be made by reacting metallic aluminium with fluorine. It is the only ionic aluminium halide and it is sparingly soluble in water.

(b) Aluminium chloride, Al<sub>2</sub>Cl<sub>6</sub>

Preparation:

1. By passing hydrogen chloride or chlorine over heated metal under anhydrous conditions.

 $2AI(s) + 3CI_2(g) \rightarrow AI_2CI_6(s)$ 

 $2AI(s) + 6HCI(g) \rightarrow AI_2CI_6(s) + 3H_2(g)$ 

Structure of Al<sub>2</sub>Cl<sub>6</sub>



### Hydrolysis of aluminium salts

Al<sup>3+</sup> hydrolyze in solution to produce acidic solution that reacts with carbonate ions to liberate

carbon dioxide

 $AI^{3+(}aq) + 3H_2O(I) \rightarrow AI(OH)_3(s) + 3H^{+}(aq)$ 

Consequently

- (i) Aluminium salts solution blue litmus paper red
- (ii) Aluminium salts solution liberates carbon dioxide from carbonates and hydrogen carbonates with effervescence.

$$2AI^{3+(}aq) + 3H_2O(I) + 3CO_3^{2-}(aq) \rightarrow 2AI(OH)_3(s) + 3CO_2(g)$$

$$Al^{3+(aq)} + 3HCO_3(aq) \rightarrow Al(OH)_3(s) + 3CO_2(g)$$

### Trial 3

- (a) The relative molecular mass of aluminium chloride in a vapour phase is 267.
  - (i) Write the molecular formula of aluminium chloride in a vapour phase.
  - (ii) Write a structural formula to show the bonding in aluminium chloride vapour.
  - (iii) Note the types of bonds involved in the structure you have drawn in (ii) above.

Oxide of aluminium

### Preparation

By heating aluminium with oxygen or

by heating aluminium hydroxide

 $2AI(s) + 3O_2 \rightarrow 2AI_2O_3 (s)$ 

 $2AI(OH)_3(s) \rightarrow AI_2O_3(s) + 3H_2O(g)$